

Public (1899) Department.

ORDINARY MS.

G.O., No. 33

Dated 7-1-88

INDEXED.

[Despatch Abstract.]

Coming to the Dept. from Press
letter from the Dir. of Stores, India Office,
forwarding copy of a letter from Messrs Harrild
& Sons of London containing suggestions
for the repair of the Foolscap Broadside
Printing machine sent out by him for the
use of the Dept. Press, which was broken
in transmission to Madras, & requesting
him to report whether it can be
repaired locally in the manner
suggested by Messrs Harrild & Sons

7-1-88

BACK PAPERS.

G.O.	No.	Department.	Date.
	1335-6	Pub + papers	31.11.98

FURTHER PAPERS.

G.O.	No.	Department.	Date.

LONDON, December 1st 1898.

Re. 3248. S.

The Director General of Stores.

India Office, Whitehall, S.W.

Dear Sir,

Replying to your enquiry dated 29th. Broken side frame of the Printing Machine - supplied Contract 82/164 d/d May 18th 1898.

We beg to say that a new casting unfitted will cost £5.10.0 - to fit one throughout the other side frame should be bored in unison - although we can bore all main shaft borings and facings from our patterns. - Yet these ought to be done in pairs.

Your fitters at Madras would hardly be aware of the exactitude needed for all cylinder bracket borings on the face of side frames - so that even when we had done all we could do to this new side frame - they must have some work requiring the original as pattern to get all motions exact in line.

A partly fitted up side frame will cost £7.10.0.

What we beg to suggest under the very regrettable circumstances, is that your P.W.Dept. - plate this fractured side frame - i.e. rivet three W.I. plates over the broken

parts -

parts - these would not interfere with any of the motions
and perhaps it might be found advisable to plane off the
bearings at A & C and make up plates to suit part of the wheel
so as to get the bolt and steady pin holes through them.

This plan would, we suggest, avoid any possibility of
bearings - shafts &c., being out of the least degree of
accuracy and save risks of Cylinder - "pick up" and "stop"
action varying or becoming deranged.

Regretting very much this mishap and the consequent delay
to press which indented for same

We remain &c.,

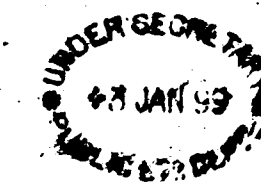
pro Harrild & Sons.

(Sd) Arthur W. Wollen.

It is requested that in any further communication on this subject the under-mentioned letter and number may be quoted, and the reply addressed to

The Director-General of Stores,
India Office,
Whitehall,
London, S.W.

S.13248.



India Office,

Whitehall,

London, S.W.

9th December 1898.

Sir,

Referring to your letter No.1336 dated 3rd November 1898, regarding the breakage of the frame of a printing machine supplied by Messrs Harrild & Sons, I have the honour to inform you that the Contractors cannot be called upon to replace the frame free of cost, as suggested, as the packing was done at the India Store Depot.

I regret the damage which has occurred, and I have taken steps which will, I hope, insure greater care in the packing of printing machinery in future.

I enclose for your information a copy of a letter dated 1st December 1898, from Messrs Harrild and Sons, stating the cost of a new frame, and containing suggestions for the repair of that which is broken. A ferrotype drawing is also enclosed.

Pending the receipt of a further communication from you, it is not proposed to take any steps on your letter under

The Secretary to the Government of Madras,
Public Department,
Madras.

reply

reply as you may deem it desirable to adopt Messrs Harrilds
suggestion as to repair locally.

I have the honour to be, Sir,

Your obedient Servant,

E. Grant

Director General of Stores.

DUPLICATE

11243

S.13248.

9th December 1898.

Sir,

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suggestion as to repair locally.

I have the honour to be, Sir,

Your obedient Servant,

E. GRANT BURLS.

Director General of Stores.

"FLEET"WORKS, FARRINGTON STREET,

LONDON, December 1st 1898.

Re.13248. S.

The Director General of Stores.

India Office, Whitehall, S.W.

Dear Sir,

Replying to your enquiry dated 29th. Broken side frame of the Printing Machine - supplied Contract 82/164 d/d May 18th 1898.

We beg to say that a new casting unfitted will cost 25.10.0 - to fit one throughout the other side frame should be bored in unison - although we can bore all main shaft borings and facings from our patterns. - yet these ought to be done in pairs.

Your fitters at Madras would hardly be aware of the exactitude needed for all cylinder bracket borings on the face of side frames - so that even when we had done all we could do to this new side frame - they must have some work requiring the original as pattern to get all motions exact in line.

A partly filled up side frame will cost 27.10.0.

What we beg to suggest under the very regrettable circumstances, is that your P.W.Dept. - plate this fractured side frame - i.e. rivet three W.I. $\frac{1}{4}$ " plates over the broken

parts -

parts - these would not interfere with any of the motions
and perhaps it might be found advisable to plane off the
bearings at A & C and make up plates to suit part of the whole
so as to get the bolt and steady pin holes through them.

This plan would, we suggest, avoid any possibility of
bearings - shafts &c., being out of the least degree of
accuracy and save risks of Cylinder - "pick up" and "stop"
action varying or becoming deranged.

Regretting very much this mishap and the consequent delay
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We remain &c.,

pro Harrild & Sons.

(Sd) Arthur W. Wollen.

When given for copying 9/1
When copied
When examined 10/1
When signed } 1899

READ AGAIN G.O., No. , DATED
189 .

CURRENT No.

ENCLOSURES TO C. No. 2

ORDER OF GOVERNMENT A A A A A A A

LETTER OF GOVERNMENT.

STATEMENT WITH DITTO.

PAPERS NOT FILED UP, BEING MEANT FOR DESPATCH
IN ORIGINAL.

N.B.—
A = Copy in full.
B = Not to be copied.
P = Copy abstract only.
Q = Copy heading only.