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MADRAS RECORD OFFICE.

Government of Madras.

Financial DEPARTMENT.

G.O. No. 440 Press
~~Mis.~~
69-70.

Dated 24 8 1864.

69-70 4/5

Not to be folded or roughly handled

Proceedings of the Madras Government, Financial Department,
24th August 1864.

No. 69. Read the following letter from Lieutenant Colonel J. CARPENDALE, R. E., Mint Master; to the Chief Secretary to Government, Fort Saint George, dated Mint, 8th August 1864, No. 114.

I have the honor to forward herewith an Indent in triplicate for Steel and Machinery required from England for the use of this Mint.

2. The Square Cast Steel is required very emergently to make up parts of the knee-joints for the Steam Stamping Presses as these are found to break frequently, and as the present mode of re-placing them by welding together steel of small dimensions takes up much time and labor, it is advisable that the quantity indented for should be sent by one of the P. & O. S. N. Company's Steamers.

3. Since the setting up and working of the ten Steam Presses that were received from England by the *Rockliffe* a reduction of about 20,000 Rupees per annum in the expenditure is effected, but as this number of Presses is found to be insufficient for the large demand for coin from the Mint, several of the old Hand Presses are kept for stamping the small coin. If the five Presses now indented for are supplied, they can be set up in the same room with the other Presses and their shafting connected and worked by the Steam Engine now in use. By this means a still greater saving will be made, and the Stamping Department will also be rendered complete. A plan of the Stamping Room, showing the position for the five new Presses that the shafting may be supplied accordingly, is submitted with the Indent.

4. The two Marking Machines are wanted for milling Silver pieces, as those received by the *Charlotte Ann* are set up and used in the Copper Department.

5. The other Machines indented for are much needed in the Workshop, as the demand for work is rapidly increasing both from other Government Departments and from the public, and there are no means in the Mint to turn out heavy screws and nuts which are now constantly called for, and which I am obliged to have finished on machines not well adapted for such heavy work.

No. 70. ORDER THEREON, 24th August 1864, No. 440.

Ordered that a copy of the foregoing letter, and the Indent and Plan to which it refers be forwarded to the Right Honorable the Secretary of State for India.

(True Extract.)

Secretary to Government.

Extd. J. Tulloch.

P. & O. S. N. Company's Steamers.

No. 114.

Fort St. George,
Mint, 8th August 1864.

From

Lieut.-Colo. J. Carpendale R.A.
Mint Master.

To The Chief Secretary
to Government.

Sir,

Para 1. I have the honor to forward herewith an Indent in triplicate for Steel and Machinery required from England for the use of this Mint.

2. The Square Cast Steel is required very emergently to make up parts of the Kneejoints for the Steam Stamping Presses as these are found to break frequently, and as the present mode of replacing them by welding together Steel of small dimensions takes up much time and labor it is advisable that the quantity indented for should be sent by one of the P. & O. S. N. Company's Steamers.

Since

3. Since the setting up and working of the ten Steam Presses that were received from England by the "Rockliffe" a reduction of about 20000 Rupees per Annum in the expenditure is effected, but as this number of Presses is found to be insufficient for the large demand for Coin from the Mint, several of the Old hand Presses are kept for stamping the small Coin. If the five Presses now indented for are supplied they can be set up in the same room with the other Presses and their shafting connected and worked by the Steam Engine now in use, by this means a still greater saving will be made and the Stamping Department will also be rendered complete. A Plan of the Stamping Room shewing the position for the five new Presses that the shafting may be supplied accordingly is submitted with the Indent.

4. The two Marking Machines are wanted for Milling Silver pieces, as those received by the "Charlotte Ann" are

are set up and used in the Copper Department.

5. The other Machines indented for are much needed in the Workshop as the demand for work is rapidly increasing, both from other Government Departments and from the Public, and there are no means in the Mint to turn out heavy Screws and Nuts which are now constantly called for, and which I am obliged to have finished on Machines not well adapted for such heavy work.

I have the honor to be,
Sir,
Your most obedient Servant,
J Arundale
Mint Master

A.J.
F.S

Financial 1864 Dept

From,

The Mint Master

To,

The Chief Secretary
to Government
Fort St. George.

Dated 8th Aug 1864.
Rec'd 11th Aug 1864.

No. 114.

With three Enclosures
& Plan.

No. 393

Forwards Indent in
Triplicate for Steel and
Machinery required from
England for the use of the
Madras Mint together with
a Plan &c the Stamping Room
shewing the position for the
5 New Steam Presses.

With an Order

Trip.te Ind.t to Engd. 25th August
No. 9 of 1864 with Plan &c
Indent in triplicate.

Replied to - 17th Nov.r 64
No 89

69 + 70

Sam

No. 440 - 24th August 1864.

Ordered that a copy of the fore-
going letter & the Indents &c &c
& which it refers be forwarded
to the R. H. the Secy. of State for
India

The Mint Master Madras