M.R.O. 1—77,006—8-6-37.

(1) Number of pages 22.

(2) Date of repair

(3) Initials of the Referencer

MADRAS RECORD OFFICE.

Government of Madras.

Finance DEPARTMENT.

G.O. No.	424	Press ~~Mis.~~
71-72.		
Dated	30-6-	1863.

12/13

71-72

Not to be folded or roughly handled

No. 71. Read the following letter from Lieutenant Colonel C. A. ORR, R. E, Mint Master; to the Chief Secretary to Government, Fort Saint George, dated Mint, 30th May 1863, No. 26.

1. As the power of this Mint, till very lately, was totally inadequate to the simultaneous lamination of Silver and Copper, the latter metal was formerly coined only occasionally during brief cessations of the coinage of Silver for the settlement of accounts. Hence, when the fixed establishment was placed on its present footing, no provision was made for the special superintendence of a Copper Melting and Laminating Department, and although that Department has been brought into a state of the greatest efficiency and become of the very first importance by successive additions of steam power and improved machinery, and by the introduction of the system of melting and laminating Copper Scissel, its supervision is still provided for only as one of the temporary and contingent establishments of the Mint.

2. Former Mint Masters were well aware of the disadvantages of this arrangement, and Colonel Bell, writing under date the 31st March 1859, in support of an application for certain augmentations of salaries which were in due* course sanctioned by the Government of India, stated that he refrained from then urging the Copper Laminating Department being put on the same footing on the permanent establishment as the other executive branches of the Mint only because the process then newly introduced of melting and rolling out Copper Scissel had not been fully tried and established.

* 24th December 1859, No. 10,957.

3. This having now been done so as completely to obviate the necessity of throwing large quantities of Copper Scissel into the market for sale at a heavy loss, and the Copper Coinage having attained to a steady average outturn of upwards of 2,50,000 pieces per diem of ordinary time, I think the constitution of the Copper Melting and Laminating Department as a part of the permanent fixed establishment of the Mint should no longer be delayed. Till this is done, I shall be unable to place at the head of it a properly qualified and faithful Superintendent, with a few trustworthy subordinates, because the small remuneration offered cannot command the services of the class of persons that is required unless the full advantages attached to permanent employment under Government, with the benefits of the pension rules, are held out to them. I have accordingly to recommend the entertainment of an establishment as per margin at a cost of Rupees 338 per mensem in lieu of the temporary one hitherto employed at a cost of Rupees 218.

Years.	Number of Copper pieces coined.	Value of Copper pieces coined.	Cost of Copper and expenses of Coinage.	Net gain on Copper Coinage.
1861-62.	7,09,49,760	10,76,750	6,45,595	4,31,155
1862-63.	6,27,65,760	9,93,280	5,70,842	4,22,438

	Present.	Proposed.
	Rupees.	Rupees.
1 Superintendent	90	140
1 Deputy	..	40
1 Assistant	...	30
1 Milling Die Setter	25	25
1 Cutter Setter	25	25
2 Laminators at 12 Rupees each	24	24
2 Engine Drivers do.	24	24
1 Conicopoly	16	16
1 Weighingman	14	14
Total...	218	338

4. There is one other Department of this Mint to which I must draw attention on account of the miserably incommensurate amount of the salary of its Superintendent, as compared with the duties entrusted to him and the overwhelming nature of the responsibility imposed upon him. I allude to the Silver Melting Department and to the pay of the melter being no more than Rupees 140 per mensem.

5. To any one who understands how much the success of coinage operations depends upon the melter, it must appear scarcely credible that in these days, when full remunerative employment can easily be obtained by intelligent and trustworthy men, any one has been found to retain this onerous and peculiarly responsible post on such pay. In fact the present occupant of it, I have reason to believe, would not have been contented to remain in it but for the hope that has

been held out to him of having his case and his just claims to better remuneration brought forward at the first fitting opportunity.

6. A salary of Rupees 140 per mensem may have been a tolerably fair remuneration for the melter at the time it was fixed at that sum when the coinage of this Mint was comparatively trifling, and skilled labor no where in demand in this country, but it is out of all proportion to the circumstances of the times, and to the value of the Bullion melted, which, during the last six months, for example, has exceeded seventy-nine lacs of Rupees.

7. I strongly advise the salary of the melter being raised to Rupees 200, and that the increase of Rupees 60 should take place at once, as ample margin has been allowed in the Budget for this small additional charge, as well as for the cost of the proposed establishment for the Copper Melting and Laminating Department in excess of the Contingent charge of Rupees 218 which has been included in the Budget in the item "extra workmen," and I trust that, concurring with me in the propriety of the measures I have proposed, the Governor in Council will urge their sanction by the Government of India.

	Rupees.
In Budget	218
Proposed cost of establishment for Copper Department	338
Excess...	120

8. The Tabular Statement herewith submitted in the prescribed form shows the proposed increases to amount to Rupees 398 per mensem, but since, of this Rupees 218 are already charged to the contingent expenses of the Mint on account of the Copper coinage the true increase will be only Rupees 180.

(Signed) J. D. SIM,
Secretary to Government.

No. 72. To the Secretary to the Government of India, dated Fort Saint George, 30th May 1863, No. 424.

Dated 30th May 1863, No. 26.

I am directed by His Excellency the Governor in Council to submit for the consideration and orders of the Government of India, a copy of a letter from the Mint Master regarding certain additions to be made to the Copper Melting and Laminating establishment of the Madras Mint, and increase of pay to the Superintendent of the Silver Melting Department, together with an application in the prescribed tabular form exhibiting the changes involved in the proposed arrangements.

2 The Mint Master states that Copper was formerly coined during brief cessations of the coinage of silver and that therefore no permanent provision was made for the superintendence of a Copper Melting and Laminating Department. He also shows that this Department has been brought into a state of the greatest efficiency, and that it was not put on the same footing as the other establishments of the Mint because the process then newly introduced of melting and rolling out Copper Scissel had not been fully tried.

3. As this has now been done and Copper Coinage has attained a steady average outturn of upwards of 2,50,000pieces per diem, Colonel Orr thinks that the constitution of the Copper Melting and Laminating Department as a part of the permanent fixed establishment of the Mint, should not be delayed, and he accordingly requests that in lieu of the temporary establishment hitherto employed a permanent one may be obtained at a cost of Rupees 338 per mensem.

		Present.	Proposed.
1 Superintendent..	Rs.	90	Rs. 140
1 Deputy do.	,,	..	,, 40
1 Assistant..	,,	...	,, 80
1 Milling Die Setter.. ..	,,	25	,, 25
1 Cutter Setter..	,,	25	,, 25
2 Laminators at Rupees 12 each ..	,,	24	,, 24
2 Engine Drivers do. ..	,,	24	,, 24
1 Conicopoly..	,,	16	,, 16
1 Weighingman...	,,	14	,, 14
Total Rupees..		218	Rs. 338

4. The Mint Master further recommends the salary of the Superintendent of the Silver Melting Department being raised from Rupees 140 to Rupees 200 a month. Colonel Orr represents that the present income of the melter is "miserably incommensurate" as compared with the

Proceedings of the Madras Government, Financial Department,
30th June 1863.

duties entrusted to him and the onerous nature of his responsibility; and also that he would not have been content to remain in the Department but for the hope that has been held out to him of having his just claims to better remuneration brought forward at the first fitting opportunity.

5. On these grounds, I am instructed to bring the proposed arrangements in the Mint and the augmentation of the salary of the Superintendent of the Silver Melting Department under the consideration of the Supreme Government and strongly to recommend that they be sanctioned.

(Signed) J. D. SIM,
Secretary to Government.

FINANCIAL

Office to which the Proposition refers.	Nature of Charges.	Present Scale.	RS.	A.	P.	Proposed Scale.	RS.	A.	P.
Mint Office.		1 Head Accountant... ...	250	0	0	1 Head Accountant... ...	250	0	0
		1 Deputy do.	140	0	0	1 Deputy...	140	0	0
		1 Book-keeper..	70	0	0	1 Book-keeper...	70	0	0
		1 Fair Writer...	35	0	0	1 Fair Writer...	35	0	0
		1 Accountant...	40	0	0	1 Accountant	40	0	0
		1 Do.	30	0	0	1 Do.	30	0	0
		1 Do.	25	0	0	1 Do.	25	0	0
		1 Draftsman...	30	0	0	1 Draftsman..	30	0	0
		1 Head Conicopoly... ...	14	0	0	1 Head Conicopoly... ...	14	0	0
		1 Die do.	14	0	0	1 Die do.	14	0	0
		1 Moochie...	14	0	0	1 Moochie do.	14	0	0
		2 Peons at 7 Rupees each.....	14	0	0	2 Peons at 7 Rupees each ...	14	0	0
Mint Treasury and Bullion room.		1 Superintendent of Machinery and Foreman of the works.	250	0	0	1 Superintendent of Machinery and Foreman of the works.	250	0	0
		1 Treasurer and Bullion-keeper	140	0	0	1 Treasurer and Bullion-keeper	140	0	0
		1 Deputy do.	40	0	0	1 Deputy do.	40	0	0
		1 Shroff...	14	0	0	1 Shroff...	14	0	0
		1 Conicopoly...	14	0	0	1 Conicopoly...	14	0	0
		1 Weighingman...	14	0	0	1 Weighingman... ...	14	0	0
		1 Head Assorter and Examiner	14	0	0	1 Head Assorter and Examiner	14	0	0
		1 Melter...	14	0	0	1 Melter...	14	0	0
		1 Deputy do.	10	8	0	1 Deputy do.	10	8	0
		1 Gollah...	8	0	0	1 Gollah...	8	0	0
Silver Melting and Refining rooms.		1 Superintendent... ...	140	0	0	1 Superintendent... ...	200	0	0
		1 Deputy do.	40	0	0	1 Deputy do.	40	0	0
		1 Conicopoly... ...	14	0	0	1 Conicopoly..... ...	14	0	0
		1 Melting Maistry.... ...	20	0	0	1 Melting Maistry... ...	20	0	0
		1 Deputy do.	12	0	0	1 Deputy do.	12	0	0
		1 Refining and Punar do. ...	12	0	0	1 Refining and Punar do. ...	12	0	0
		1 Acid Maistry... ...	12	0	0	1 Acid Maistry..... ...	12	0	0
		1 Cooly...	6	0	0	1 Cooly...	6	0	0
		1 Gollah...	8	0	0	1 Gollah...	8	0	0
Silver Laminating Cutting and Adjusting rooms.		1 Superintendent..... ...	180	0	0	1 Superintendent... ...	180	0	0
		1 Deputy do.	40	0	0	1 Deputy...	40	0	0
		2 Conicopolies at 14 Rs. each.	28	0	0	2 Conicopolies at 14 Rs. each.	28	0	0
		1 Weighingman..... ...	12	0	0	1 Weighingman	12	0	0
		1 Head Laminator... ...	12	0	0	1 Head Laminator... ...	12	0	0
		1 Do.	10	0	0	1 Do.	10	0	0
		1 Pit Maistry..... ...	10	8	0	1 Pit Maistry..... ...	10	8	0
		1 Head Adjuster..... ...	12	0	0	1 Head Adjuster... ...	12	0	0
		1 Assorter....	11	0	0	1 Assorter...	11	0	0
		1 Do.	9	0	0	1 Do.	9	0	0
		1 Superintendent of the Bullock Mills... ...	20	0	0	1 Superintendent of the Bullock Mills...	20	0	0
		10 Bullock Drivers at $5\frac{1}{4}$ Rs. each...	52	8	0	10 Bullock Drivers at $5\frac{1}{4}$ Rs. each...	52	8	0
		1 Gollah...	10	0	0	1 Gollah...	10	0	0

Proceedings of the Madras Government, Financial Department,
30th June 1863.

DEPARTMENT.

Proposition.												Grounds of Proposition.	Local Government's recommendation.	Orders of the Government of India.	
Permanent.				Temporary.										Financial Department.	
Increase per month.			Decrease per month.	Increase per month.			Decrease. per month.							Remarks.	Orders.
				Period.				Period.							
RS.	A.	P.	RS.	A.	P.		RS.	A.	P.	RS.	A.	P.						

FINANCIAL

Office to which the Proposition refers.	Nature of Charges.	Present Scale.				Proposed Scale.			
			Rs.	A.	P.		Rs.	A.	P.
Milling, Cleaning & Stamping rooms.	Copper Melting, Laminating and Cutting rooms.	... ...	...	...	...	1 Superintendent... ...	140	0	0
		... ...	...	...	...	1 Deputy...	40	0	0
		... ...	...	...	...	1 Assistant do. ...	30	0	0
		... .	...	...	...	1 Milling Die Setter... ..	25	0	0
		... ...	...	...	...	1 Cutter Setter... ...	25	0	0
		... ...	...	...	...	2 Laminators at 12 Rs. each..	24	0	0
		... ...	...	...	...	2 Engine Drivers do. ...	24	0	0
		... ...	...	...	...	1 Conicopoly.....	16	0	0
		... ...	...	...	..	1 Weighingman... ...	14	0	0
		1 Superintendent...				1 Superintendent... ...	140	0	0
		1 Deputy do.	140	0	0	1 Deputy do.	40	0	0
		1 Milling Die Filer... ...	40	0	0	1 Milling Die Filer and Setter	12	0	0
		1 Filer.....	12	0	0	1 Filer.....	14	0	0
		1 Chickledar...	14	0	0	1 Chickledar...	10	0	0
		1 Furnance Maistry... ...	10	0	0	1 Furnace Maistry... ...	12	0	0
		1 Dross do. ...	12	0	0	1 Dross do.	10	0	0
		1 Head Stamping Die Setter..	10	0	0	1 Head Stamping Die Setter..	14	0	0
		1 Stamping do. ...	14	0	0	1 Stamping do. ...	10	0	0
		1 Conicopoly	10	0	0	1 Conicopoly...	14	0	0
		1 Head Shroff... ...	14	0	0	1 Head Shroff... ...	12	0	0
		1 Gollah...	12	0	0	1 Gollah...	8	0	0
	Die Cutting room.	1 Superintendent... ...	8	0	0	1 Superintendent... ...	100	0	0
		1 Head Engraver... ...	100	0	0	1 Head Engraver... ...	60	0	0
		1 Engraver...	60	0	0	1 Engraver...	40	0	0
		1 Punch maker... ...	40	0	0	1 Punch maker... ...	25	0	0
		1 Do.	25	0	0	1 Do. ...	21	0	0
		1 Die Puncher..... ...	21	0	0	1 Die Puncher... ...	21	0	0
		1 Chickledar and Polisher ...	21	0	0	1 Chickledar and Polisher ...	12	0	0
		1 Die Temperor... ...	12	0	0	1 Die Temperor..... ...	11	0	0
		1 Apprentice... ...	11	0	0	1 Apprentice... ...	10	0	0
		1 Do.	10	0	0	1 Do.	8	0	0
	Artificers' room.	1 Superintendent.... ...	8	0	0	1 Superintendent... ...	100	0	0
		1 Deputy..... ...	100	0	0	1 Deputy do.	60	0	0
		1 Do. in Iron Foundry.....	60	0	0	1 Do. in Iron Foundry ...	40	0	0
		1 Head Brazier... ...	40	0	0	1 Head Brazier... ...	30	0	0
		1 Carpenter... ...	30	0	0	1 Carpenter...	40	0	0
		1 Blacksmith... ...	30	0	0	1 Blacksmith... ...	30	0	0
		1 Do.	40	0	0	1 Do.	40	0	0
		1 Do.	30	0	0	1 Do.	30	0	0
		1 Do.	20	0	0	1 Do.	20	0	0
		1 Filer...	30	0	0	1 Filer...	30	0	0
		1 Do.	40	0	0	1 Do.	40	0	0
		1 Do.	20	0	0	1 Do.	20	0	0
		1 Do.	30	0	0	1 Do.	30	0	0
		1 Spring Plate Maker... ...	30	0	0	1 Spring Plate maker... ...	30	0	0
		1 Moulder...	20	0	0	1 Moulder... ...	20	0	0
		1 Apprentice	10	0	0	1 Apprentice... ...	10	0	0

Proceedings of the Madras Government, Financial Department,
30th June 1863.

DEPARTMENT.

Proposition.												Grounds of Proposition.	Local Government's recommendation.	Orders of the Government of India.	
Permanent.						Temporary.								Financial Department.	
Increase per month.			Decrease per month.			Increase per month.			Decrease per month.					Remarks.	Orders.
						Period.			Period.						
Rs.	A.	P.	Rs.	A.	P.		Rs.	A.	P.	Rs.	A.	P.					
140	0	0											The continuous coinage of Copper on the largest scale having become one of the regularly organized operations of this Mint, the Copper Melting and Laminating Department is now a most important branch of the establishment and it is necessary that the principal servants in it should be placed on the same footing as those of the other Departments, in order that fully qualified and trustworthy persons may be entertained on a permanent footing for its supervision.	Favorable.		
40	0	0													
30	0	0													
25	0	0													
25	0	0													
24	0	0													
24	0	0													
16	0	0													
14	0	0													

FINANCIAL

Office to which the Proposition refers.	Nature of Charges.	Present Scale.	Rs.	A.	P.	Proposed Scale.	Rs.	A.	P.
Store room.		1 Head Storekeeper... ...	100	0	0	1 Head Storekeeper... ...	100	0	0
		1 Conicopoly...	14	0	0	1 Conicopoly... ...	14	0	0
Apprentices.		3 Apprentices at 30 Rs. each..	90	0	0	3 Apprentices at 30 Rs. each.	90	0	0
		4 Do. at 20 „ „	80	0	0	4 Do. at 20 „ „	80	0	0
Mint gate.		1 Superintendent...	70	0	0	1 Superintendent... ...	70	0	0
		1 Head Gollah...	15	0	0	1 Head Gollah... ...	15	0	0
		5 Gollahs at 10 Rs. each... ...	50	0	0	5 Gollahs at 10 Rs. each... ...	50	0	0
		3 Do. at 8 „ „ ...	24	0	0	3 Do. at 8 „ „	24	0	0
		1 Sweeper.....	5	0	0	1 Sweeper... ...	5	0	0
		1 Toty...	3	8	0	1 Toty.. ...	3	8	0
		Total...	3,491	0	0	Total...	3,889	0	0

FORT SAINT GEORGE,
30th June 1863.

Exd. T. McMootry.

DEPARTMENT.

Proposition.						Grounds of Proposition.	Local Government's recommendation.	Orders of the Government of India.	
Permanent.			Temporary.					Financial Department.	
Increase per month.		Decrease per month.	Increase per month.		Decrease per month.			Remarks.	Orders.
			Period.		Period.				
Rs.	A. P.	Rs. A. P.		Rs. A. P.					
398	0 0					N. B.—Rupees 218 of this amount being now drawn on Contingent Bills, the actual increase will only be Rupees 180 per mensem.	Favorable.		

Forwarded for sanction to the Financial Department of the Government of India.

(Signed) J. D. SIM,
Secretary to Government, Fort Saint George.

Statement shewing the Present and Proposed Mint Establishment Prepared agreeably to the Extract from the Minutes of Consultation under date the 14th May 1850 No. 192.

134

Year	Revenues. Ordinary	Revenues. Extra Ordinary	Charges. Ordinary	Charges. Extra Ordinary	Total Revenue	Total Charges.	Net Surplus	Net Deficient
	Rs.	Rs.	Rs.	Rs.	Rs.	Rs.	Rs.	Rs.

No. Extract from Home Department Government of India
Date 6th April to which the Propositions refers.

Nature of Charges	Present Scale.	Proposed Scale	Proposition Permanent Increase per Month.	Proposition Permanent Decrease per Month.	Proposition Temporary Increase per Period.	Proposition Temporary Decrease per Period.	Grounds of Proposition	Local Government Recommendation Remarks	Orders of the Government of India. Home Department Remarks	Financial Department Remarks	Orders
	Rs as P	Rs as P	Rs as P	Rs as P	Rs as P	Rs as P					
Mint Office.											
1 Head Accountant	250 " "	1 Head Accountant	250 " "								
1 Deputy do.	140 " "	1 Deputy do.	140 " "								
1 Book Keeper	70 " "	1 Book Keeper	70 " "								
1 Fair Writer	35 " "	1 Fair Writer	35 " "								
1 Accountant	40 " "	1 Accountant	40 " "								
1 do.	30 " "	1 do.	30 " "								
1 do.	25 " "	1 do.	25 " "								
1 Draftsman	30 " "	1 Draftsman	30 " "								
1 Head Comicopoly	14 " "	1 Head Comicopoly	14 " "								
1 Dio do.	14 " "	1 Dio do.	14 " "								
1 Moochie	14 " "	1 Moochie	14 " "								
2 Peons at 7 Rs each	14 " "	2 Peons at 7 Rs each	14 " "								
1 Superintendent of Machinery & Foreman of the Works	250 " "	1 Superintendent of Machinery & Foreman of the Works	250 " "								
Mint Treasury & Bullion Room.											
1 Treasurer & Bullion Keeper	140 " "	1 Treasurer & Bullion Keeper	140 " "								
1 Deputy do.	40 " "	1 Deputy do.	40 " "								
1 Shroff	14 " "	1 Shroff	14 " "								
1 Comicopoly	14 " "	1 Comicopoly	14 " "								
1 Weighingman	14 " "	1 Weighingman	14 " "								
1 Head Assayer & Examiner	14 " "	1 Head Assayer & Examiner	14 " "								
1 Melter	14 " "	1 Melter	14 " "								
1 Deputy do.	10 8 "	1 Deputy do.	10 8 "								
1 Gollah	8 " "	1 Gollah	8 " "								
Carried Over	1194 8 "		1194 8 "								

No. Extract from Home Department Govern-
Date ment of India.
Addressed to the Officer in the Corporation Series.

Proposition

Nature of Charges.

Present Scale		Proposed Scale.		Permanent Increase per Month.	Permanent Decrease per Month.	Temporary Increase Period	Temporary Decrease Period
	Rs. as P.		Rs. as P.	Rs. as P.	Rs. as P.	Rs. as P.	Rs. as P.
Brought Over	1194 8 0		1194 8 0				
Melting & Refining Rooms. Silver							
1 Superintendent	140 0 0	1 Superintendent	200 0 0	60 0 0			
1 Deputy do	40 0 0	1 Deputy do	40 0 0				
1 Conicopoly	14 0 0	1 Conicopoly	14 0 0				
1 Melting Maistry	20 0 0	1 Melting Maistry	20 0 0				
1 Deputy do	12 0 0	1 Deputy do	12 0 0				
1 Refining & Purer do	12 0 0	1 Refining & Purer do	12 0 0				
1 cAcid Maistry	12 0 0	1 cAcid Maistry	12 0 0				
1 Cooly	6 0 0	1 Cooly	6 0 0				
1 Gollah	8 0 0	1 Gollah	8 0 0				
Laminating Cutting & Adjusting Rooms. Silver							
1 Superintendent	180 0 0	1 Superintendent	180 0 0				
1 Deputy do	40 0 0	1 Deputy do.	40 0 0				
2 Conicopolies @ 14 Rs each	28 0 0	2 Conicopolies @ 14 Rs each	28 0 0				
1 Weighingman	12 0 0	1 Weighingman	12 0 0				
1 Head Laminator	12 0 0	1 Head Laminator	12 0 0				
1 do	10 0 0	1 do	10 0 0				
1 Pit Maistry	10 8 0	1 Pit Maistry	10 8 0				
1 Head Adjuster	12 0 0	1 Head Adjuster	12 0 0				
1 cAssorter	11 0 0	1 cAssorter	11 0 0				
1 do	9 0 0	1 do	9 0 0				
1 Superintendent of the Bullock Mills	20 0 0	1 Superintendent of the Bullock Mills	20 0 0				
10 Bullock Drivers @ 5¼ Rs each	528 0 0	10 Bullock Drivers @ 5¼ Rs each	528 0 0				
1 Gollah	10 0 0	1 Gollah	10 0 0				
Coiner's Cutting & Adjusting Rooms. Copper							
		1 Superintendent	140 0 0	140 0 0			
		1 Deputy	40 0 0	40 0 0			
		1 cAssistant do	30 0 0	30 0 0			
		1 Milling Die Setter	25 0 0	25 0 0			
		1 Cutter Setter	25 0 0	25 0 0			
		2 Laminators at 12 Rs each	24 0 0	24 0 0			
		2 Engine Drivers do	24 0 0	24 0 0			
		1 Conicopoly	16 0 0	16 0 0			
		1 Weighingman	14 0 0	14 0 0			
Carried Over	1865 8 0		2263 8 0	398 0 0			

Grounds of Proposition.

Local Government's Recommendation.

Order of the Government of India. Financial Department

Remarks

Remarks Orders.

This increase is strongly recommended on the grounds of the present salary of the Melter being utterly insufficient, and totally incommensurate with the nature and extent of his duties, and with the heavy responsibilities of his trust.

The continuous Coinage of Copper on the largest scale having become one of the regularly Organised operations of this Mint, the Copper Melting and Laminating Department is now a most important branch of the establishment and it is necessary that the principal servants in it should be placed on the same footing as those of the other departments, in order that fully qualified and trustworthy persons may be entertained on a permanent footing for its supervision.

Extract from Home Department Government of India Office to which this Proposition refers

No.

Date.

Proposition

Nature of Charges.

Permanent / Temporary

Present Scale / Proposed Scale.

	Present Scale	Rs. as P.	Proposed Scale	Rs. as P.	Increase per Month	Decrease per Month	Increase per Month	Decrease per Month
	Brought Over 1858 ..			22638 - 398 - -				
Milling Clowing & Stamping Rooms.	1 Superintendent	140 - -	1 Superintendent	140 - -				
	1 Deputy do.	40 - -	1 Deputy do.	40 - -				
	1 Milling Div Filer	12 - -	1 Milling Div Filer & Setter	12 - -				
	1 Filer	14 - -	1 Filer	14 - -				
	1 Chickledar	10 - -	1 Chickledar	10 - -				
	1 Furnace Maistry	12 - -	1 Furnace Maistry	12 - -				
	1 Dross do.	10 - -	1 Dross do.	10 - -				
	1 Head Stamping Div Setter	14 - -	1 Head Stamp. Div Setter	14 - -				
	1 Stamping do.	10 - -	1 Stamping do.	10 - -				
	1 Conicopoly	14 - -	1 Conicopoly	14 - -				
	1 Head Shroff	12 - -	1 Head Shroff	12 - -				
	1 Gollah	8 - -	1 Gollah	8 - -				
Die Cutting Room.	1 Superintendent	100 - -	1 Superintendent	100 - -				
	1 Head Engraver	60 - -	1 Head Engraver	60 - -				
	1 Engraver	40 - -	1 Engraver	40 - -				
	1 Punch Maker	25 - -	1 Punch Maker	25 - -				
	1 do.	21 - -	1 do.	21 - -				
	1 Div Puncher	21 - -	1 Div Puncher	21 - -				
	1 Chickledar & Polisher	12 - -	1 Chickledar & Polisher	12 - -				
	1 Die Tempror	11 - -	1 Die Tempror	11 - -				
	1 Apprentice	10 - -	1 Apprentice	10 - -				
	1 do.	8 - -	1 do.	8 - -				
Artificers Room.	1 Superintendent	100 - -	1 Superintendent	100 - -				
	1 Deputy do.	60 - -	1 Deputy do.	60 - -				
	1 do. in Iron Foundry	40 - -	1 do. in Iron Foundry	40 - -				
	1 Head Brazier	30 - -	1 Head Brazier	30 - -				
	1 Carpenter	40 - -	1 Carpenter	40 - -				
	1 Blacksmith	30 - -	1 Blacksmith	30 - -				
	1 do.	40 - -	1 do.	40 - -				
	1 do.	30 - -	1 do.	30 - -				
	1 do.	20 - -	1 do.	20 - -				
	1 Filer	30 - -	1 Filer	30 - -				
	1 do.	40 - -	1 do.	40 - -				
	1 do.	20 - -	1 do.	20 - -				
	1 do.	30 - -	1 do.	30 - -				
	1 Spring Plate Maker	30 - -	1 Spring Plate Maker	30 - -				
	1 Moulder	20 - -	1 Moulder	20 - -				
	1 Apprentice	10 - -	1 Apprentice	10 - -				
Assay Office: Store Keeper's Room.	1 Head Store Keeper	100 - -	1 Head Store Keeper	100 - -				
	1 Conicopoly	14 - -	1 Conicopoly	14 - -				
	3 Apprentices @ 30 Rs each	90 - -	3 Apprentices @ 30 Rs each	90 - -				
	4 do. @ 20 Rs do.	80 - -	4 do. @ 20 Rs do.	80 - -				
Assay Office.	1 Superintendent	70 - -	1 Superintendent	70 - -				
	1 Head Gollah	15 - -	1 Head Gollah	15 - -				
	5 Gollahs @ 10 Rs each	50 - -	5 Gollahs @ 10 Rs each	50 - -				
	3 do. at 8 do.	24 - -	3 do. at 8 do.	24 - -				
	1 Sweeper	5 - -	1 Sweeper	5 - -				
	1 Peon	3 8 - -	1 Peon	3 8 - -				
	Total	3491 - -		3889 - - 398				

N. B. Rupees now drawn on Cartridge will only be Rs 180

218 of this Amount being Bills, the Actual increase per Mensem.

Grounds of Proposition.

Local Government's Recommendation.

Orders of the Government of India. 17

Home Financial Department.

Remarks. Remarks. Order

Forwarded for sanction to the Financial Dept. Govt of India

Chas A. Oll

Mint Master

Fort St George, Mint, 30th May 1863

Secd 4 Jun

No. 3

Encl 8

19

Financial Department.
No. 424.

To

The Secretary to the Government
of India.

Department.

Dated 30th May 1863. R. & L.

Sir,

I am directed by H. E. the Governor in Council to submit for the consideration & orders of the Govt. of India a copy of a letter from the Mint Master regarding certain additions to be made to the Copper melting & Laminating Establishment of the Madras Mint & increase of pay to the Superintendent of the Silver Melting Department, together with an application in the prescribed tabular form exhibiting the changes involved in the proposed arrangements.

2. The Mint Master states that Copper was formerly coined during brief cessations of the coinage of silver & that therefore no permanent provision was made for the superintendence of a Copper Melting & Laminating

Laminating Deptt. We also shows that this Deptt has been brought into a state of the greatest efficiency, & that it was not put on the same footing as the other establishments of the Mint because the process then newly introduced of melting & rolling out Copper Bezzel had not been fully tried.

3 As this has now been done & Copper Coinage has attained a steady average outturn of upwards of 250,000 pieces per diem, Colonel Orr thinks that the constitution of the Copper Melting & Laminating Deptt as a part of the permanent fixed Establishment of the Mint, should not be delayed, & he accordingly requests that in lieu of the temporary Establishment hitherto employed a permanent one may be obtained at a cost of Rs: 338 per mensem.

	Present	Proposed
1 Superintendent	Rs: 90	Rs: 140
1 Deputy —	—	— 40
1 Assistant	—	— 30
1 Milling Die Setter	— 25	— 25
1 Cutter Setter	— 25	— 25
2 Laminators at Rs: 12 each	— 24	— 24
2 Engine Drivers do	— 24	— 24
1 Manicopoly	— 16	— 16
1 Weighingman	— 14	— 14
Total	Rs: 218	Rs: 338

4 The Mint Master further recommends the salary of the Superintendent of the Silver Melting Deptt being raised from Rs: 140 to Rs: 200 a month. Colonel Orr represents that the present income of the Melter is "miserably incommensurate" as compared with the duties entrusted to him & the onerous nature of his responsibility; & also that he would not have been content to remain in the Deptt but for the hope that has been held out to him of having his just claims to better remuneration brought forward at the first fitting opportunity.

On these grounds, I am instructed to bring the proposed arrangements in the Mint & the augmentation of the salary of the Superintendent of the Silver Melting Department under the consideration of the Supreme Govt & strongly to recommend that they be sanctioned.

Fort St George
30th June 1863.

Rec. 20th Jany to 9 Feb

Fmk 1863 Departt

No 424

To

The Secretary to the
Govt of India

No 589 of 63

Dd 30 June 1863.

Sanction of the Govern-
ment of India solicited
for constituting the
Copper Melting and
Laminating Department
as a part of the perma-
nent establishment of
the Mint at a cost
of Rs 338 per mensem
and also for raising the
salary of the Supt of the
Silver

Silver Melting De-
partment to Rs
200 a month.